



Chopped Strands 534A for PBT and PET

Chopped Strands 534A for thermoplastics are coated with a silane-based sizing, compatible with PBT and PET resins. 534A is designed for extrusion and injection molding processes. 534A has good bonding with resins ensuring excellent surface appearance of the composite product. It has also passed the FDA certification and can be used in food contact applications.

SPECIFICATIONS

Type of Glass
E-Glass (E)

Type of Fiberglass
Chopped Strands (CS)

Chop Length
4.5 mm

Filament Diameter
13 microns

Most Common Sizes
ECS13-4.5-534A

FEATURES:

- Excellent mechanical properties
- Excellent strand integrity
- FDA certified for food contact applications
- Good bonding with resins, ensuring excellent surface appearance
- Good flowability
- Low fuzz
- Low static

RESIN COMPATIBILITY:

- Polybutylene terephthalate (PBT)
- Polyethylene terephthalate (PET)

USES:

- Automotive
- Electrical appliances
- Food industry

TECHNICAL PARAMETERS

Filament Diameter (%)
ISO 1888
± 10

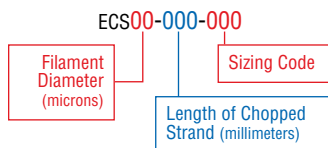
Moisture Content (%)
ISO 3344
≤ 0.10

Size Content (%)
ISO 1887
0.70 ± 0.15

Chop Length (mm)
Q/JS J0361
± 1.0

Choppability (%)
≥ 98

CHOPPED STRAND NOMENCLATURE

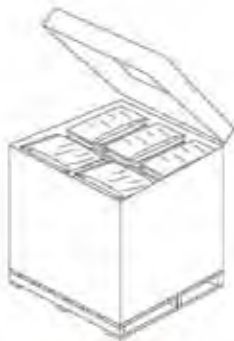


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Bulk Bag



Heavy-duty box



Composite plastic woven bags

PACKAGING

Chopped strands can be packaged in bulk bags, heavy-duty boxes or composite plastic woven bags. For example: Bulk bags can hold 900-1000 kg each. Cardboard boxes and Composite plastic woven bags can hold 15-25 kg each.

Bulk Bag:

Length	1030 mm (40.55 in)
Width	1030 mm (40.55 in)
Height	1000 mm (39.4 in)

Heavy-duty box:

Length	1120 mm (44 in)
Width	1120 mm (44 in)
Height	1050 mm (41.3 in)

Composite plastic woven bag:

Length	850 mm (33.46 in)
Width	500 mm (19.68 in)
Height	120 mm (4.72 in)

STORAGE

Unless otherwise specified, fiberglass products should be stored in a dry, cool and moisture-proof area. Room temperature and humidity should always be maintained at 15°C – 35°C, 35% – 65% respectively.

Best used within 12 months after production date. Fiberglass products should remain in their original packaging until just prior to use.