



Direct Roving 386T-E6 for Filament Winding, Pultrusion and Weaving

386T Direct Roving is coated with a silane-based sizing compatible with unsaturated polyester, vinyl ester and epoxy resins and designed for filament winding, pultrusion and weaving applications. 386T is suitable for use in pipes, pressure vessels, gratings and profile and the woven rovings converted from it are used in boats and chemical storage tank.

SPECIFICATIONS

Type of Glass
E6

Type of Fiberglass
Direct Roving (DR)

Standard
Linear Mass Densities
300 – 9600
grams per metre (Tex)

Filament Diameter
13 – 31 microns

Most Common Sizes
E6DR17-1200-386T

FEATURES:

- Compatible with multiple resin systems
- Complete and fast wet-out
- Excellent acid corrosion resistance
- Good mechanical properties of woven fabrics
- Good processing properties
- Low fuzz

RESIN COMPATIBILITY:

- Epoxy (EP)
- Unsaturated polyester (UP)
- Vinyl ester

USES:

- Gratings and profiles
- Pipes — high pressure
- Pressure vessels

TECHNICAL PARAMETERS

Linear Density (%)
ISO 1889
± 5%

Moisture Content (%)
ISO 3344
≤ 0.10%

Size Content (%)
ISO 1887
0.55 ± 0.15%

Breakage Strength (N/tex)
ISO 3341
≥ 0.40%

MECHANICAL PROPERTIES

Tensile Strength
ASTM D2343
2741(UP)/ 2673(EP) MPa

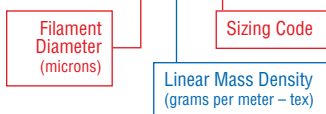
Tensile Modulus
ASTM D2343
81232(UP)/81126(EP) MPa

Shear Strength
ASTM D2344
70 MPa

Shear Strength Retention
(72 hr. boiling)
94%

NOMENCLATURE

E6DR00-000-000



Direct Roving **386T-E6**

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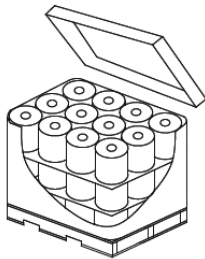
PACKAGING

Doffs can be packed on pallets or in small cardboard boxes.



Doff

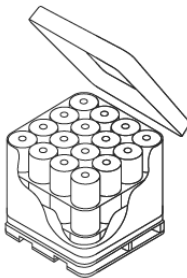
Doff:	270	310
Doff outside diameter	270 mm (10.6 in)	310 mm (12.2 in)
Doff inside diameter	160 mm (6.3 in)	160 mm (6.3 in)
Doff height	260 mm (10 in)	260 mm (10 in)
Doff weight	15.6 kg (34.4 lb)	22 kg (48.5 lb)



3-Layer Pallet
12 doffs per Layer

Pallet:

Number of layers per pallet	3	4	3	4
Number of doffs per layer	16	16	12	12
Number of doffs per pallet	48	64	36	48
Net weight	750 (1653.4 lb)	1000 kg (2204.6 lb)	792 kg (1746 lb)	1056 kg (2328 lb)
Length	1120 mm (44 in)	1120 mm (44 in)	1270 mm (50 in)	1270 mm (50 in)
Width	1120 mm (44 in)	1120 mm (44 in)	960 mm (37.8 in)	960 mm (37.8 in)
Height	940 mm (37 in)	1180 mm (46.5 in)	940 mm (37 in)	1180 mm (46.5 in)



3-Layer Pallet
16 doffs per Layer

STORAGE

Unless otherwise specified, fiberglass products should be stored in a dry, cool and moisture-proof area. Room temperature and humidity should always be maintained at 15°C – 35°C, 35% – 65% respectively.

Best used within 12 months after production date. Fiberglass products should remain in their original packaging until just prior to use.

To ensure safety and avoid damage to the product, the pallets should not be stacked more than two layers high. When the pallets are stacked in two layers, care should be taken to correctly and smoothly move the top pallet.